



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4728-042
Job Sheet 169267



Part No: D4728-042

Job Qty: 2 ea

Part Name: RH Cabin Speaker #1



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/6/17

Job Tracking No:

Due Date: 12/22/17

Created By: Chantal Lavoie

Type: Stock

Description:

Note: DWG REV D SHEET 2 IPP REV:A 12.11.09 NEW ISSUE DD VERF:JLM IPP REV. B 13/07/24 DWG. UPDATE DL VERIFIED BY:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Purchasing	2 pcs		12/22/17	0.00	0.00	Purchasing		LA
120	Packaging	2 pcs		12/22/17	0.00	0.00	Packaging2		W
130	QC	2 pcs		12/22/17	0.00	0.00	QC6		PD 12.20
140	Packaging	2 pcs		12/22/17	0.00	0.00	Packaging3-2		AT
150	QC21-SA	2 Ea		12/22/17	0.00	0.00	QC21		

Part Op 110 - Issue P/O to Eagle : _____ Manufacture as per dwg Certificate of conformity required
 Descriptions: 120 - Receive & Inspect for Damage & Mat'l Certs Inspect and check certificate of conformity
 130 - QC6- All purchased or subcontracted products
 140 - Identify as per dwg & Stock Location: _____
 150 - QC21- Final Inspection - Work Order Release

DEC 06 2017

P10: 38571

DEC 22 2017

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
110-Purchasing	D4728-042P 5025017	2	0	0	0

Part Specifications

Specifications could not be found.

Plex 12/6/17 7:34 AM dart.lavoie.chantal

DART
AEROSPACE
S025407

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com



RH Cabin Speaker #1

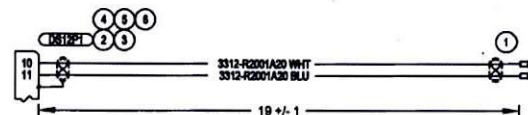
PART NO: D4728-042
Revision:
Operation:
Change No:

Purchasing

Mfg Date: 12/20/17
Job No: 169267

x2

LIST OF MATERIALS				
QTY PER	ITEM	PART NUMBER	DESCRIPTION	SUPPLIER
	2	1	640911-1	TERMINAL
	1	2	M24308/4-22	CONNECTOR
A/R (2)		3	M39028/64-388	CONTACTS
	1	4	M85049/48-2-2F	BACKSHELL
	2	5	M24308/26-1F	JACKSCREW KIT
	1	6	MS25036-148	TERMINAL



D4728-042 RH SPEAKER #1 HARNESS ASSY.

NOTES:

1. ALL NEW UNSHIELDED WIRE USE M22759/41-xx-9 TYPE WIRE UNLESS OTHERWISE SPECIFIED (M22759/41-XX-X IS NOT INTENDED TO BE USED IN SOLDER APPLICATIONS, SOLDERABILITY CAN BE ACHIEVED WITH THE PROPER SOLDER. USE CRIMP SPLICES FOR REPAIR).
2. ALL NEW TWISTED SHIELDED CABLE USE M27500-xx-TGxT14 TYPE CABLE UNLESS OTHERWISE SPECIFIED.
3. ALL WIRES 20 AWG UNLESS OTHERWISE SPECIFIED.
4. IDENTIFY/CODE ALL WIRES AND CABLES IN ACCORDANCE WITH 39-A-AWDP-00-X WIRING DATA PUBLICATION.
5. KEEP ALL JUMPERS, LOGIC STRAP, POWER, CHASSIS AND SIGNAL GROUND WIRES AS SHORT AS POSSIBLE.
6. ALL TERMINALS TO BE INSTALLED IN ACCORDANCE WITH 39-A-AWDP-00-X WIRING DATA PUBLICATION.
7. ALL ELECTRICAL GROUNDING AND BONDING TO BE INSTALLED IN ACCORDANCE WITH 39-A-AWDP-00-X WIRING DATA PUBLICATION.
8. ALL CONNECTORS TO BE INSTALLED IN ACCORDANCE WITH 39-A-AWDP-00-X WIRING DATA PUBLICATION.
9. ENSURE ALL UNUSED CONNECTOR CONTACTS ARE FILLED WITH SPARE PINS/sockets OR PLASTIC GROMMET SEALING PLUGS.
10. A DOT (•) BEFORE A CONNECTOR CONTACT LETTER DENOTES LOWER CASE.
11. UNITS: INCHES UNLESS OTHERWISE NOTED.
12. IDENTIFY CONNECTORS WITH SHRINK SLEEVE LABELS.

RELEASED
2014-01-22
MP

DESIGN	<i>DRW</i>	DART AEROSPACE LTD	
DRAWN	<i>DRW</i>	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>DRW</i>	DRAWING NO.	REV. D
MFG. APPR.	<i>DRW</i>	D4728	SHEET 2 OF 15
APPROVED	<i>DRW</i>	TITLE	SCALE
DE APPR.	<i>DRW</i>	UTILITY INTERIOR WIRING HARNESS	NTS
DATE	14.01.09	COPYRIGHT © 2013 BY DART AEROSPACE LTD	
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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO038571

Supplier: EAC001-VC
Eagle Copters Maintenance Ltd.
823 McTavish Road
Calgary
AB
T2E 7G9 Canada
Phone: 403 250 7370
Fax: 403 250 7110

PO No: PO038571
PO Date: 12/6/17
Due Date: 12/21/17
Purchase Order Revision:
Revision Date:
Ship-To Contact: Lavoie, Chantal
Phone: clavoie@dartaero.com

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pynt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Part	Supplier Part No	Item No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	D4728-042P			RH Cabin Speaker #1	Firmed	12/21/17	2 pcs	0 pcs	2 pcs	\$159.14/pcs	\$318.28
Line Item Note AS PER DWG D4728 REV. D B169267											
2	D4728-043P			LH Cabin Speaker #2	Firmed	12/21/17	4 pcs	0 pcs	4 pcs	\$159.00/pcs	\$636.00
Line Item Note AS PER DWG D4728 REV. D B169275											
3	D4728-055P			Cabin Lights #3	Firmed	12/21/17	5 pcs	0 pcs	5 pcs	\$81.26/pcs	\$406.30
Line Item Note AS PER DWG D4728 REV. D B169274											
										Grand Total: \$1,360.58	

CL 17/12/17

Order Notes

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST-ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A016 PERSONNEL QUALIFICATION

A018 ELECTRICAL EQUIPMENT

A025 CERTIFICATE OF CONFORMANCE

A040 NOTIFICATION OF QUALITY ESCAPE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENTS

MAINTAIN DOCUMENTS ONLY FOR 15 YEARS.

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 12/6/17 11:20 AM dart.lavoie.chantal

Packing Slip



WORLDWIDE FLEET MANAGEMENT

823 McTavish Rd, NE
Calgary, Alberta T2E 7G9
Canada

December 14, 2017

Telephone: (403) 250-7370

Fax: (403) 250-7110

Shipment number: SH#17-003797

Ship To: Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Ship Via: FEDEX ECONOMY

Phone: (613)632-5200

Waybill: 770999800935

Item	Part / Tool Number	Part / Tool Description	Current Location	Qty	UOM	Serial Number	Lot Number/Tool ID
1	D4728-042P	RH CABIN SPEAKER #1	Shipping Area	2	Each		LT-17-013064.1

Type of sale: Outright

Customer PO number: PO038571

Sales Order Number: SO17-01608.001

2	D4728-043P	LH CABIN SPEAKER #2	Shipping Area	4	Each		LT-17-013065.1
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Type of sale: Outright

Customer PO number: PO038571

Sales Order Number: SO17-01608.002

3	D4728-055P	CABIN LIGHTS #3	Shipping Area	5	Each		LT-17-013066.1
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Type of sale: Outright

Customer PO number: PO038571

Sales Order Number: SO17-01608.003

0217112119

*** End of Document ***

>> denotes that the Packing Slip line item has already been printed.



823 McTavish Road N.E.
Calgary, AB Canada
T2E 7G9
403-250-7370 1-800-564-6469
www.eaglecopters.com

MANUFACTURING – RELEASE NOTE (C of C)

Customer: Dart Aerospace
Customer Order #: PO038571
Shipped To: 1270 Aberdeen Street
Hawkesbury Ontario
K6A 1K7

Release Note Reference #: MO55025.1-.3
Purchase Order #: PO038184
Work Order / MO #: MO55025

ITEM	PART NUMBER	DESCRIPTION	SERIAL NUMBER / Lot Number	MFG Ref. # / Configuration #	WAIVERS	QUANTITY
1	D4728-042P	RH Speaker # 1 Harness Assembly	LT-17-013064	N/A	N/A	2
2	D4728-043P	LH Speaker #2 Harness Assembly	LT-17-013065	N/A	N/A	4
3	D4728-055P	CABIN LIGHTS #3	LT-17-013066	N/A	N/A	5
4						
5						
6						
7						
8						
9						
10						
11						
12						

CERTIFICATE OF COMPLIANCE

EAGLE COPTERS MANUFACTURING CERTIFIES THAT THE PRODUCTS AND OR SERVICES CONTRACTED BY THE PURCHASE ORDER ARE IN ACCORDANCE WITH THE REQUIREMENTS AND ALL APPLICABLE SPECIFICATIONS FOR THE ABOVE LISTED PARTS.


Quality Manufacturing Representative



Dec 14, 2017
Date